

Date: Tuesday, 17/02/2009 9:00:26 AM  
 User: Julie Dawson

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: BASKET RIBS		
Job Number	: 45808			Part Number	: D22351		
Estimate Number	: 13652			Drawing Number	: D2235 REV B1		
P.O. Number	:			Project Number	: N/A		
This Issue	17/02/2009	S.O. No.	:	Drawing Revision	: B1		
Prsht Rev.	: NC			Material	:		
First Issue	11	Type	LARGE FAB ASSY	Due Date	20/02/2009	Qty:	4
Previous Run	: 45503			Um:	Each		
Written By	:						
Checked & Approved By	: <u>JUL 09.02.17</u>						
Comment	: Est Rev:A New Issue 08-12-01 DD verified by:EC						

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D31661	Basket Hoop
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Basket Hoop Batch: <u>B45779</u> <span style="float: right;">SAD 09-02-18</span>		
2.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
Comment: LARGE FABRICATION RESOURCE 1  1- Pick D3166-1 and cut as per dwg D2235 using DT8302 2- remove identification markings on tube 3- deburr <span style="float: right;">SAD 09-02-18</span>		
3.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP <span style="float: right;">SAD 09-02-18</span>		
4.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>WIA</u> <span style="float: right;">SAD 09-02-19</span>		
5.0	QC21	FINAL INSPECTION/W/O RELEASE
Comment: FINAL INSPECTION/W/O RELEASE <span style="float: right;">09/02/2009</span>		
Job Completion <span style="float: right;">MF 09-02-19</span>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

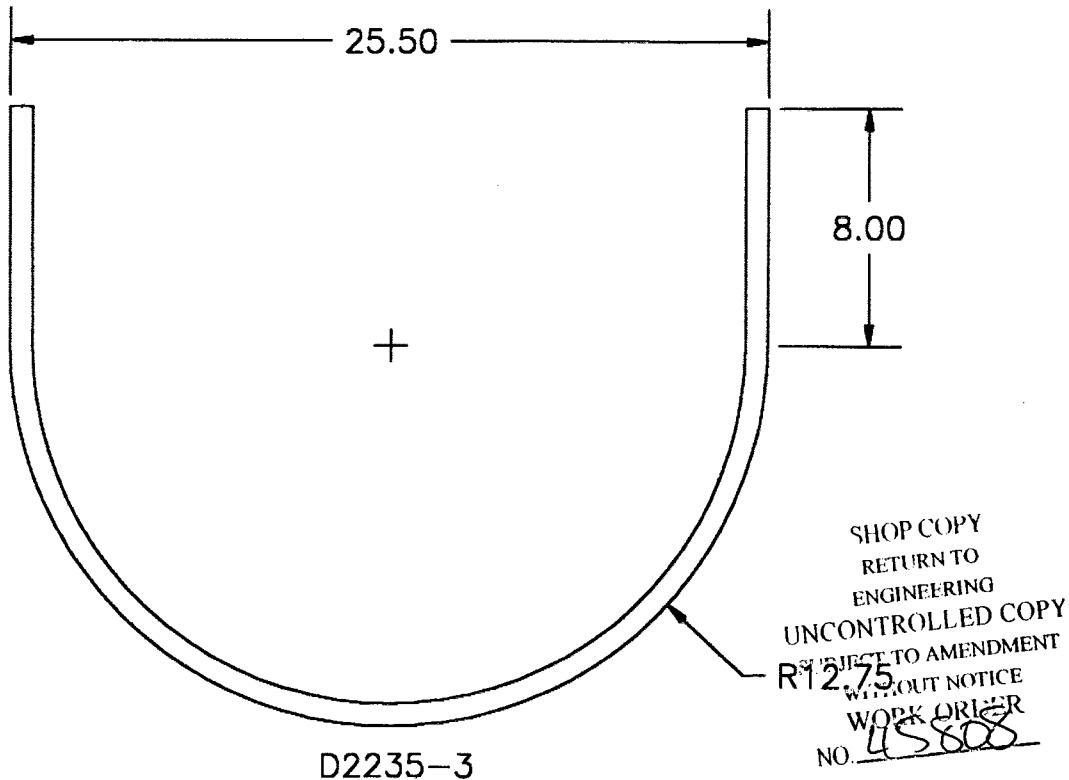
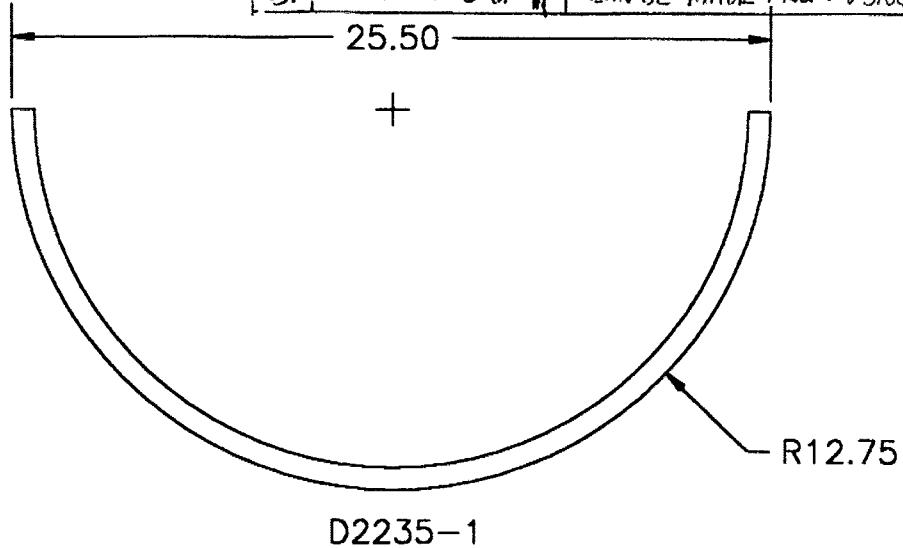
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>Bu</i>	APPROVED <i>Bu</i>	DRAWING NO. D2235
DATE 94:12:16		TITLE BASKET RIBS
		REV. B SHEET 1 OF 1 SCALE

B1 02.08.06 (P-1) CAN BE MADE FROM D3166-1

**RELEASED**  
R 960507

CAN BE MADE FROM D3166-1 (B1)

MATERIAL: 304/316 SS, 3/4 X 3/4 X 0.063 WALL SQR.